

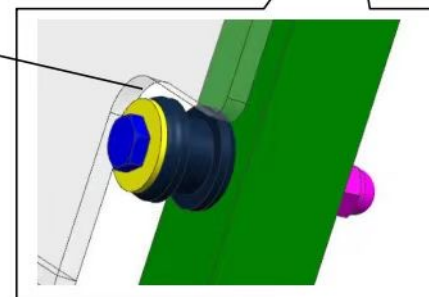
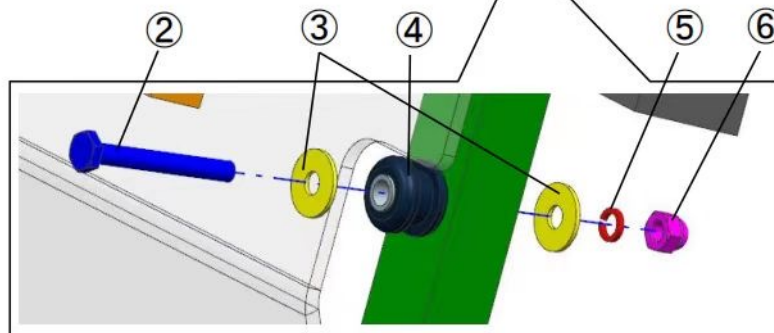
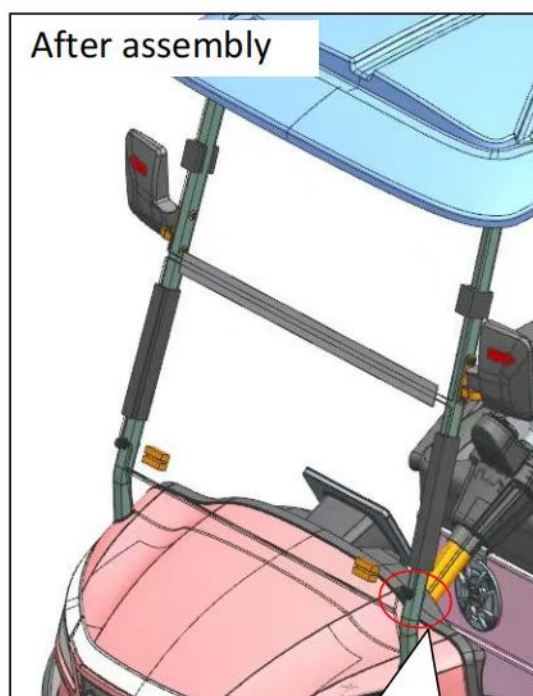
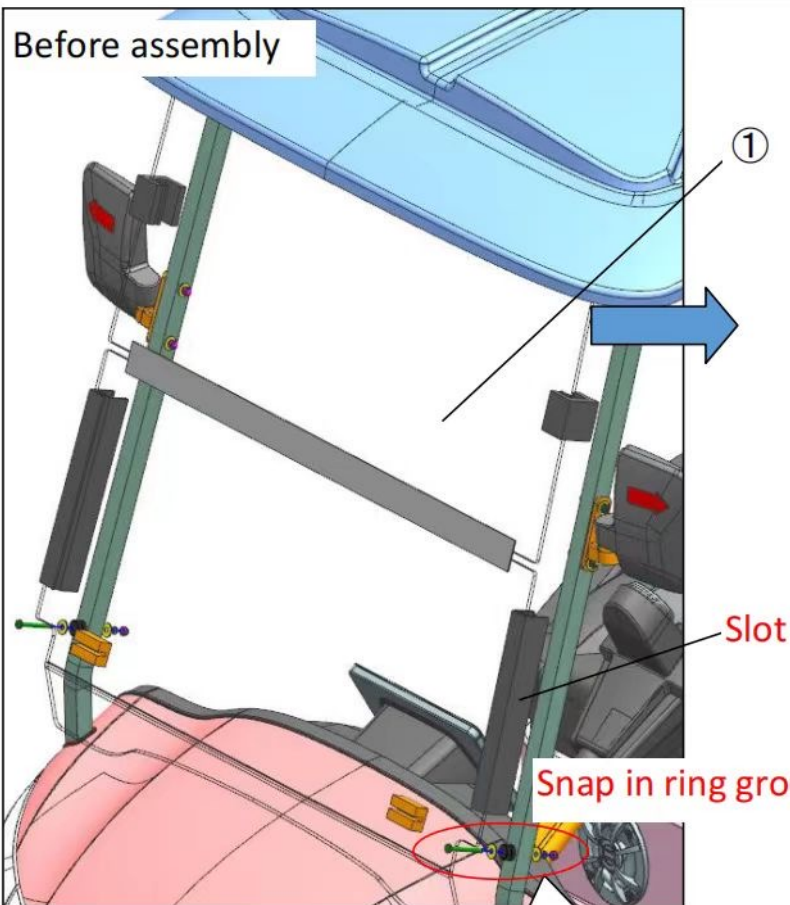
Operation Instruction

S/N	Operation sequences and requirements
1	Fix the two rubber plugs with fasteners ② ③ ⑤ ⑥ at the corresponding positions on the left and right sides of the front strut of roof, ensuring reliable connection;
2	Remove the protective films on both sides of the front windshield;
3	Snap the slot with the narrower slot into the glass in the position shown, with both sides at the same height and centered at the top and bottom;
4	Snap the sub-assembled glass components into the corresponding position on the Front Strut of Roof;
5	Make the slot slides down, ensuring that the glass snaps into the ring groove of the rubber plug.

Remarks: 1. Importance: a Critical b Important c General

Details of tools			
S/N	Name	Specifications	Qty
1	electric tightening gun		1
2	sleeve	S10	1
3	open-end wrench	10	1

Details of parts			
S/N	Code and symbol	Name	Qty
①	F0103009024	G-type front windshield	1
②	F0199003042	Outer hexagonal bolt M6 × 50	2
③	F0199003061	Washer 6	4
④	F0103009006.1	Rubber plug	2
⑤	F0199003062	Spring washer 6	2
⑥	F0199003048	Cap nut M6	2



Model										
OP number	150									
OP name	Assembly of Front windshield									
Ratify	Proofread	Compile	Edition	P	T	P				
			0	0	1	0	1	0	1	

Mark Date Sig Changes Design change number